

NovaCryl™ PS-P 130

Permanent Pressure Sensitive Adhesive

Description

NovaCryl PS-P 130 adhesive can be used alone or in formulated adhesives for permanent PSA applications. This adhesive displays high initial tack and adhesion and builds to a strong permanent level on most surfaces.

NovaCryl PS-P 130 is compatible with many formulating ingredients such as wetting aids, viscosity modifiers, etc.

Typical Dispersion Properties

Property	Typical Value
% Solids	56 – 58%
Viscosity (Brookfield, #3 Spindle, 60 RPM)	<1000 cps
Glass Transition Temperature (Tg) Calculated	-40°C
Ionic Character	Anionic
pH	7 - 8
Pounds/Gallon	8.6
Specific Gravity	1.04
Surface Tension	38 dynes/cm
Average Particle Size	150 – 300 nm
Mechanical Stability	Excellent

Typical Adhesive Properties

Property	Test Method	Typical Value
180° Peel Adhesion, Stainless Steel	PSTC 101 - after 30 minutes - after 24 hrs - after 1 week	1.8 pounds/inch 3.0 pounds/inch 3.9 pounds/inch
Loop Tack, Stainless Steel	PSTC 16	1.6 pounds/inch width
Static Shear, Stainless Steel ½" x ½", 500 gram load	PSTC 107	> 6 hours

All adhesion property testing was done on direct coated 2 mil polyester facestock, no latex modifications.
Target coating weight = 22 g/m².

Coater Ready Products

NovaCryl PS-P 131 – Wetting Aid Added
 NovaCryl PS-P 132 – Wetting Aid, Defoamer Added
 NovaCryl PS-P 133 – Wetting Aid, Defoamer Added, Adjust Viscosity/Solids

NOTE:

Although the data supplied above is believed to be accurate, each user is advised to make an independent determination as to whether the described product(s) is/are appropriate for a particular use or application, whether such use will comply with all applicable laws or regulations, or whether such use will infringe the intellectual property rights of third parties.

Revised November 5, 2007

